



MACHINING TOLERANCES	DRAWN Engineering
DECIMALS: .XX ±.015 .XXX ±.005 ANGLES: 1°	2/15/2017
MAT'L: 316	<b>UNLESS OTHERWISE NOTED AND FOR WELDED PARTS</b> >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING

<b>Steel &amp; O'Brien Mfg. Inc.</b>	
TITLE 4" TC x 2 1/2" EXT. TANGENT CONC. REDUCER	
DWG NO: <b>S31K-4X2.5</b>	REV
SCALE: 3:4	SHEET 1 OF 1