

S2S-1
(BEND AS SHOWN)

92°

R1.500

2.947

2.947

MACHINING TOLERANCES	DRAWN R. Canell 11/24/2014	Steel & O'Brien Mfg. Inc.	
DECIMALS: .XX ±.015 .XXX ±.005 ANGLES: 1°	UNLESS OTHERWISE NOTED AND FOR WELDED PARTS >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING		
MAT'L: 316		DWG NO: S2S92-1	REV
		SCALE: 1 : 1	SHEET 1 OF 1