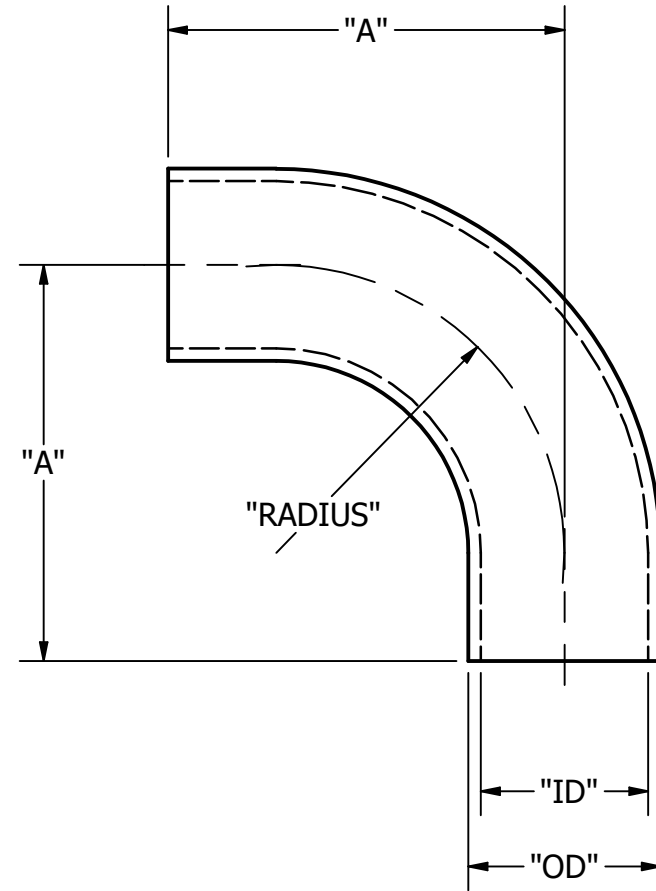


Size	"A"	OD	ID	RADIUS
1/2	3.000	.500	.370	1.125
3/4	3.000	.750	.620	1.125
1	3.000	1.000	.870	1.500
1 1/2	3.750	1.500	1.370	2.250
2	4.750	2.000	1.870	3.000
2 1/2	5.500	2.500	2.370	3.750
3	6.250	3.000	2.870	4.500
4	8.000	4.000	3.834	6.000
6	11.500	6.000	5.782	9.000

ALL DIMENSIONS ARE IN INCHES



TOLERANCES & MATERIAL  REFER TO LATEST ASME-BPE PUBLICATION	<b>Steel &amp; O'Brien Mfg. Inc.</b>	
	TITLE EXTENDED TANGENT 90 DEG. ELBOW S2S	
	DWG NO: <b>S2S</b>	REV
	SCALE: 1 : 1	SHEET 1 OF 1