



Part #	Size	Colum	Colu	"A"	"B"	"R"
S2CKW-.50	1/2	.500	.370	3.000	1.625	1.125
S2CKW-.75	3/4	.750	.620	3.000	1.625	1.125
S2CKW-1	1	1.000	.870	3.000	2.000	1.500
S2CKW-15	1 1/2	1.500	1.370	3.750	2.750	2.250
S2CKW-2	2	2.000	1.870	4.750	3.500	3.000
S2CKW-25	2 1/2	2.500	2.370	5.500	4.250	3.750
S2CKW-3	3	3.000	2.870	6.250	5.000	4.500
S2CKW-4	4	4.000	3.834	8.000	6.625	6.000
S2CKW-6	6	6.000	5.782	11.500	10.500	9.000

ALL DIMENSIONS ARE IN INCHES

TOLERANCES & MATERIAL REFER TO LATEST ASME-BPE PUBLICATION	Steel & O'Brien Mfg. Inc.	
	TITLE EXTENDED TANGENT X TC 90 DEG ELBOW S2CKW	
	DWG NO: S2CKW	REV
	SCALE: NTS	SHEET 1 OF 1