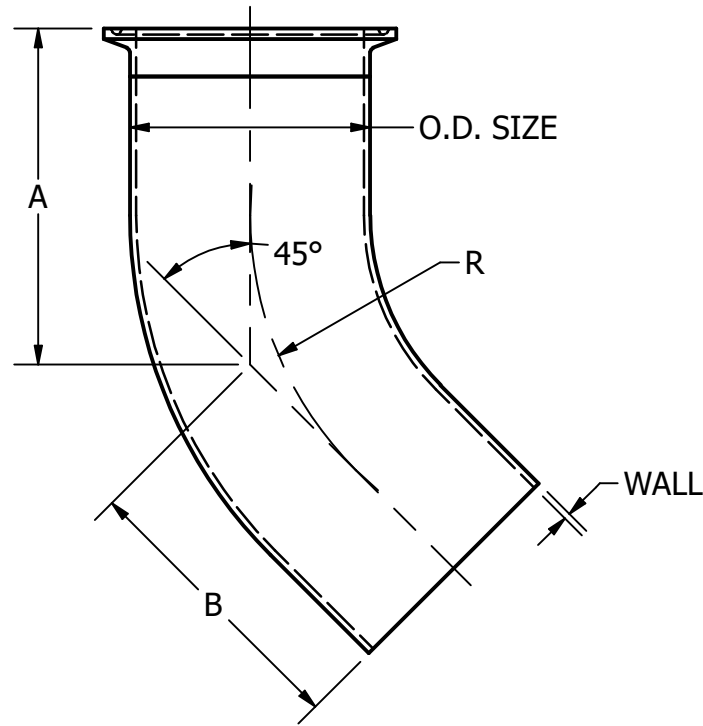


PART NO.	O.D. SIZE	WALL	A	B	R
L2KM-.50	0.500	.065	1.000	2.250	0.750
L2KM-.75	0.750	.065	1.000	2.250	1.125
L2KM-1	1.000	.065	1.688	1.188	1.500
L2KM-15	1.500	.065	2.125	1.625	2.250
L2KM-2	2.000	.065	2.813	2.313	3.000
L2KM-25	2.500	.065	3.500	3.000	3.750
L2KM-3	3.000	.065	4.188	3.688	4.500
L2KM-4	4.000	.083	5.438	4.813	6.000



TOLERANCES
REFER TO STEEL & O'BRIEN DOCUMENT # QS121

Steel & O'Brien Mfg. Inc.	
TITLE TC x 45 DEG. ELBOW ASSEMBLY	
DWG NO: L2KM	REV
SCALE: NTS	SHEET 1 OF 1