



TOLERANCES		Steel & O'Brien Mfg. Inc.	
DRAWN K.Lane		TITLE	
11/10/2016		8" x 6" TC CONCENTRIC REDUCER ASSEMBLY	
UNLESS OTHERWISE NOTED:		REV	
>ALL WELDS ARE AUTOGENOUS BUTTWELD		DWG NO: 31-14MP-8X6	
>WELDS POLISHED FLUSH		SCALE: 1 : 2	
>32Ra ID/OD		SHEET 1 OF 1	
>REFER TO DOC# QS121 FOR GENERAL TOLERANCES			

DECIMALS:
.XX $\pm .125$
.XXX $\pm .050$
ANGLES: 1°