



STANDARD O.D. & WALL	
O.D. SIZE	WALL
1.000	.065
1.500	.065
2.000	.065
2.500	.065
3.000	.065
4.000	.083
6.000	.109

DIM'S	12" CLR	18" CLR	24" CLR	36" CLR	48" CLR	60" CLR
"T"	8.00	8.00	8.00	8.00	8.00	8.00
"C-F"	20.00	26.00	32.00	44.00	56.00	68.00
"RADIUS"	12.00	18.00	24.00	36.00	48.00	60.00

REVISION HISTORY		
REV	DESCRIPTION	DATE
1	Added 60" CLR	9/21/16
2	Tolerance was .125 now .250	12/10/19

TOLERANCES DECIMALS: .XX ±.250 .XXX ±.050 ANGLES: 1°	DRAWN R Canell 7/18/2013	Steel & O'Brien Mfg. Inc.		
	UNLESS OTHERWISE NOTED: >ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES	TITLE 2SXL WELD SWEEP 90 ELBOW		REV 2
		DWG NO: 2SXL		
		SCALE: NTS	SHEET 1 OF 1	