



TOLERANCES		DRAWN R Canell 2/7/2014		Steel & O'Brien Mfg. Inc.	
DECIMALS: .XX ±.125 .XXX ±.050 ANGLES: 1°		UNLESS OTHERWISE NOTED:			
		>ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES		4" BW TRUE WYE	
				DWG NO: 28WB-4	
		SCALE: 1 : 2		SHEET 1 OF 1	