



TOLERANCES		DRAWN K. Lane 6/11/2019	Steel & O'Brien Mfg. Inc.	
DECIMALS: .XX ±.125 .XXX ±.050 ANGLES: 1°	UNLESS OTHERWISE NOTED: >ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES			
	SCALE: 3 : 4		DWG NO: 16AMP-5	REV
			SHEET 1 OF 1	