



NOTE: MULTI-PIECE WELDED PART OR SINGLE PIECE MACHINED PART ACCEPTABLE UNLESS OTHERWISE SPECIFIED

TOLERANCES		<small>DRAWN</small> K. Lane	Steel & O'Brien Mfg. Inc.
FABRICATION <REFER TO DOC# QS121 FOR GENERAL TOLERANCES	MACHINING .XX ±.015 .XXX ±.005 .XXXX ±.0005 ANGLES: 1°	9/3/2003	
<ALL EDGES AND FILLETS .015 R UNLESS OTHERWISE SPECIFIED			<small>TITLE</small> 2.000 14WA X 2.000 B/W
			<small>DWG NO:</small> 14VB-2
			<small>REV</small>
<small>SCALE:</small> 1 : 1			<small>SHEET</small> 1 OF 1